

JU13000V-1 1500 Wide Platen

JUPITER 5 Series: Two-Platen
Servo-Hydraulic

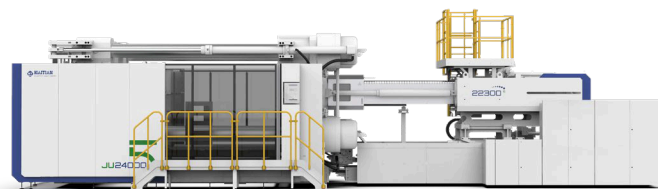
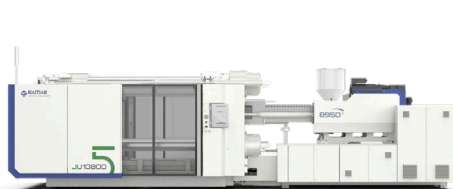


Clamping Unit		JU13000 V Wide Platen
Clamping Force	kN	13000
Mold Opening Stroke (Min/Max)	mm	2550/1950
Minimum Mold Height	mm	700
Maximum Mold Height	mm	1300
Maximum Daylight	mm	3250
Distance Between Tie-Bars (HXV)	mm	1595x1310
Platen Dimensions (HXV)	mm	2220x1950
Ejector Stroke	mm	400
Ejector Force	kN	230
Maximum Mold Weight*	t	33

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Injection Unit		11500			
Screw & Barrel Designation		A	B	C	D
Screw Diameter	mm	110	120	130	140
Screw L/D Ratio	L/D	26.2	24	22.2	20.6
Injection Volume (theoretical)	cm ³	5226	6220	7300	8466
Injection Weight (PS)	g	4756	5660	6643	7704
Injection Rate (PS)	g/s	884	1052	1235	1432
Injection Pressure	MPa	189	159	135	117
Injection Pressure (max)*	MPa	217	183	156	134
Plasticizing Rate (GPPS)	g/s	123	142	164	187
Plasticizing Rate (HDPE)	g/s	187	217	240	273
Screw Speed	rpm	105	105	105	105



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Other		
Pump Motor Power	kW	135
Heater Power	kW	104
Machine Dimension (LxWxH)	m	11.90x3.73x3.23
Machine Weight	t	67
Hopper Capacity	kg	50
Oil Tank	l	840

***NOTE:**

1. Injection Pressure (max) uses the machine's regeneration oil circuit to increase the injection pressure. This function will reduce injection control and repeatability. The standard "Injection Pressure" specification is the maximum injection pressure in a normal operating mode.
2. Moving platen max mold weight is 2/3 of total max mold weight.
3. Electric screw drive (screw rotate) is standard for injection units under 11500. For injection units 11500 and above electric screw drive is optional.
4. Machine dimensions and weights are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Cabletech Marketing service department for machine specific information.
5. Power requirements are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Cabletech Marketing service department for machine specific information.

