

JU13000V-8950 Wide Platen

JUPITER 5 Series: Two-Platen
Servo-Hydraulic

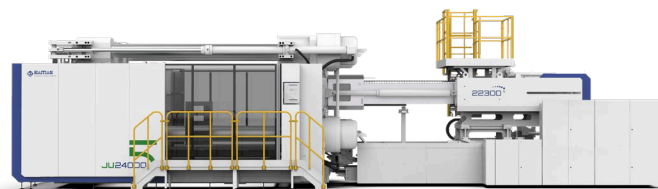
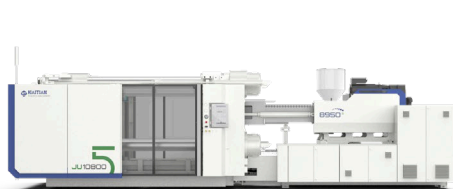


Clamping Unit		JU13000 V Wide Platen
Clamping Force	kN	13000
Mold Opening Stroke (Min/Max)	mm	2550/1950
Minimum Mold Height	mm	700
Maximum Mold Height	mm	1300
Maximum Daylight	mm	3250
Distance Between Tie-Bars (HXV)	mm	1595x1310
Platen Dimensions (HXV)	mm	2220x1950
Ejector Stroke	mm	400
Ejector Force	kN	230
Maximum Mold Weight*	t	33

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Injection Unit		8950		
Screw & Barrel Designation		A	B	C
Screw Diameter	mm	100	110	120
Screw L/D Ratio	L/D	24.2	22	20.2
Injection Volume (theoretical)	cm ³	4005	4846	5767
Injection Weight (PS)	g	3645	4410	5248
Injection Rate (PS)	g/s	855	1034	1231
Injection Pressure	MPa	196	162	136
Injection Pressure (max)*	MPa	223	184	154
Plasticizing Rate (GPPS)	g/s	120.7	144.8	167.8
Plasticizing Rate (HDPE)	g/s	181.2	217.2	247
Screw Speed	rpm	155	155	155



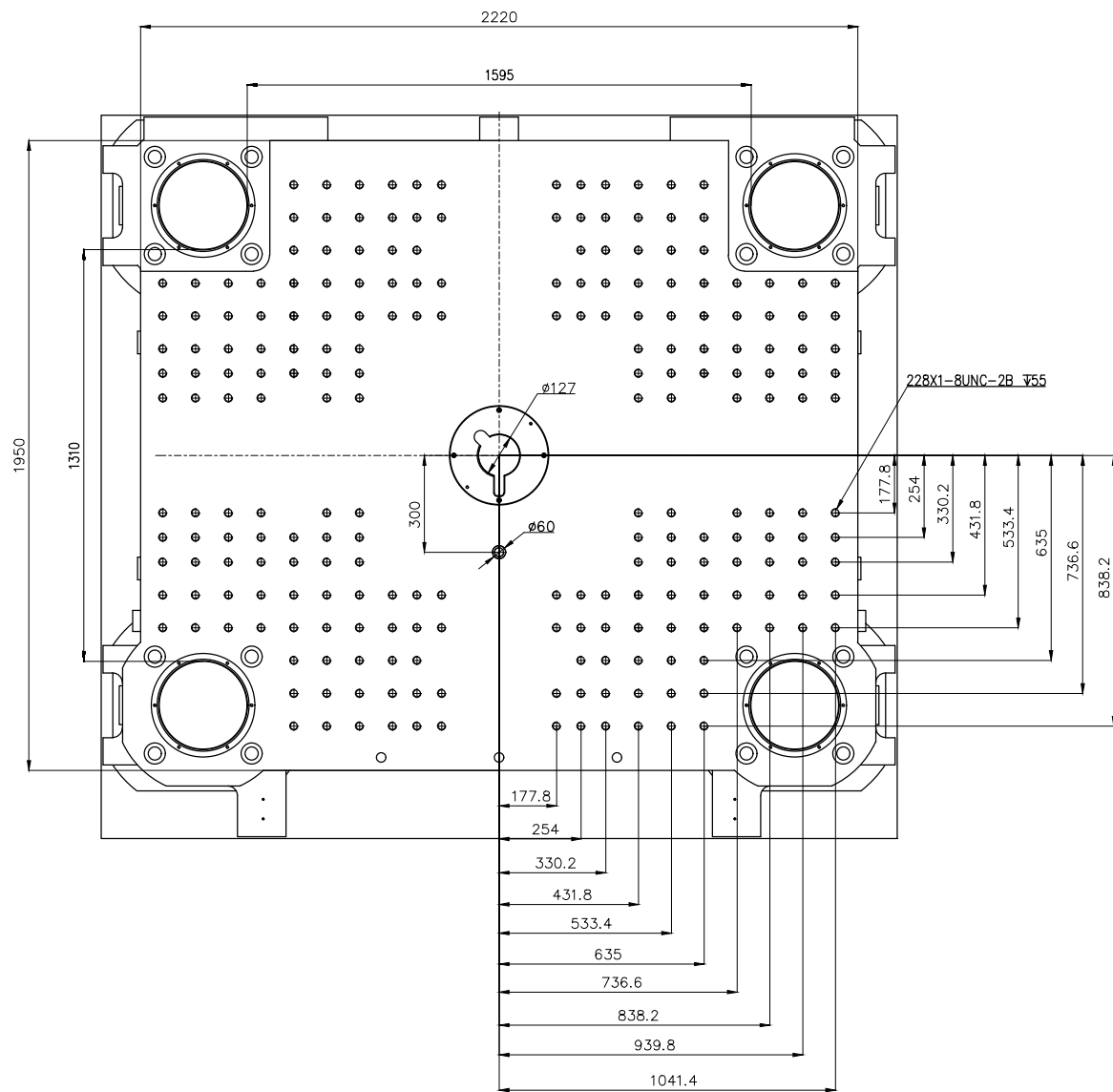
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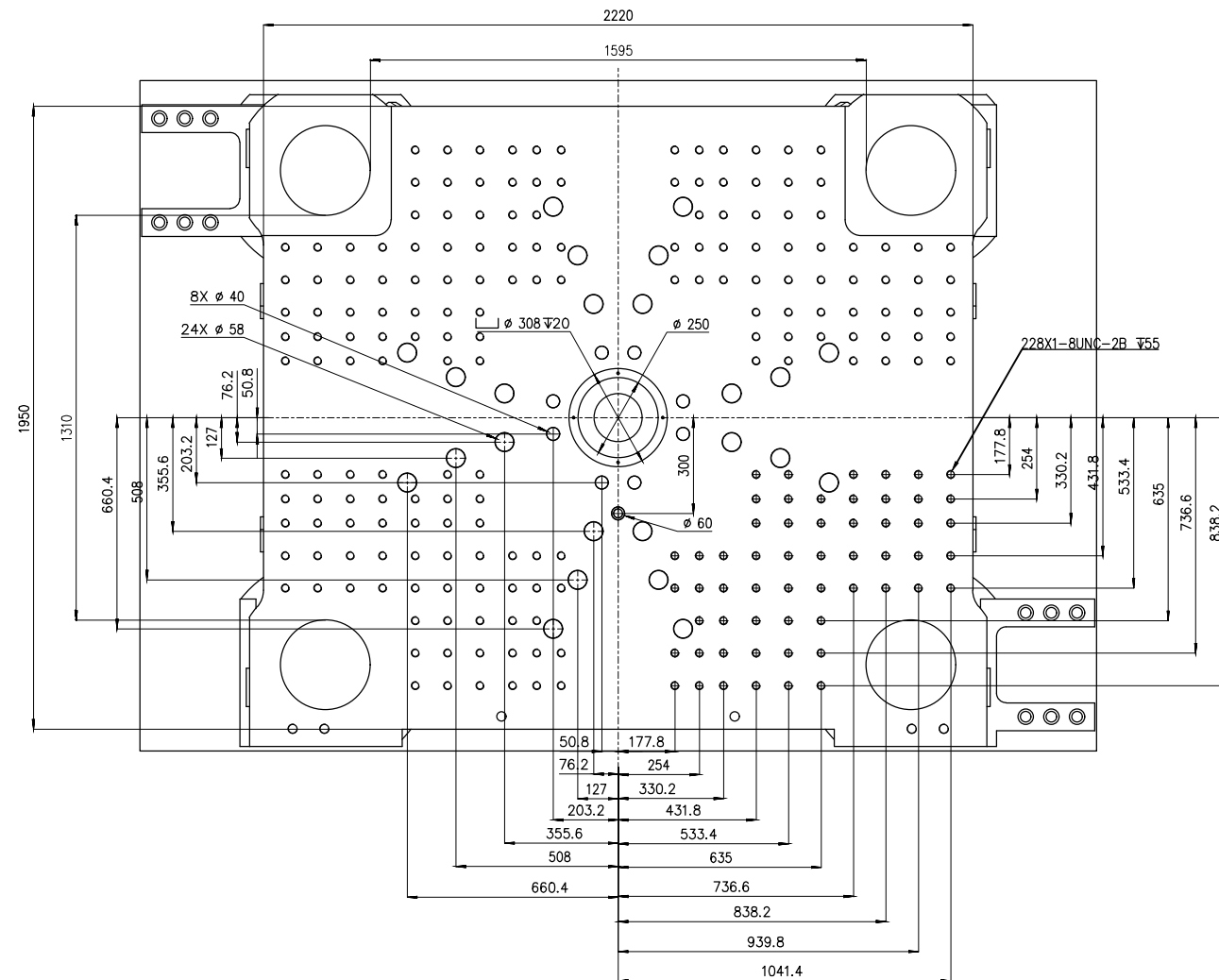
Other		
Pump Motor Power	kW	135
Heater Power	kW	83
Machine Dimension (LxWxH)	m	11.37x3.73x3.31
Machine Weight	t	64
Hopper Capacity	kg	50
Oil Tank	l	840

***NOTE:**

1. Injection Pressure (max) uses the machine's regeneration oil circuit to increase the injection pressure. This function will reduce injection control and repeatability. The standard "Injection Pressure" specification is the maximum injection pressure in a normal operating mode.
2. Moving platen max mold weight is 2/3 of total max mold weight.
3. Electric screw drive (screw rotate) is standard for injection units under 11500. For injection units 11500 and above electric screw drive is optional.
4. Machine dimensions and weights are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Cabletech Marketing service department for machine specific information.
5. Power requirements are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Cabletech Marketing service department for machine specific information.



Fixed Platen



Moving Platen



Title: JU V 13000W Fixed & Moving Platens Drawing

Machine Model: JU V 13000W

Machine Serial Number:

Machine Tonnage:

Sheet: 1 of 1

Drawn By: Harry

Date: 6/25/2024

Chkd By: LEON XIE

Date: 6/25/2024

NOT TO SCALE

Size: 11 X 17 "B"

Revision

Date:

Drawing #:

Rev #: 1

Rev #: 2

Rev #: 3

Rev #: 4

Rev #: 5

Units: mm / [in]

Material:

Part:

Part:

Part:

Part:

PLEASE READ:

The designs on this drawing were validated using machine manufacturer's drawings and/or information supplied by Absolute or the customer. It is the responsibility of the customer to review and confirm that all dimensions are consistent with the application intended and in accordance with the facility requirements for space, part clearance, overhead clearance, or any other interference. By signing this document, the customer accepts full responsibility for this design and application.

Customer:

Customer Approval:

Authorized Signature

Notes: