

JU6500V-3450

JUPITER 5 Series: Two-Platen Servo-Hydraulic



Clamping Unit		JU6500V
Clamping Force	kN	6500
Mold Opening Stroke (Min/Max)	mm	1350/800
Minimum Mold Height	mm	400
Maximum Mold Height	mm	950
Maximum Daylight	mm	1750
Distance Between Tie-Bars (HXV)	mm	1040×910
Platen Dimensions (HXV)	mm	1400x1350
Ejector Stroke	mm	250
Ejector Force	kN	110
Maximum Mold Weight*	t	9.5

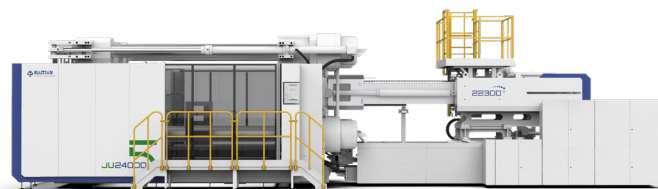
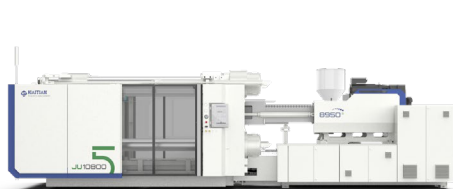
Specification



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Injection Unit		3450		
Screw & Barrel Designation		A	B	C
Screw Diameter	mm	70	80	85
Screw L/D Ratio	L/D	22.9	20	19.1
Injection Volume (theoretical)	cm3	1423	1859	2099
Injection Weight (PS)	g	1295	1692	1910
Injection Rate (PS)	g/s	402	525	593
Injection Pressure	MPa	208	159	141
Injection Pressure (max)*	MPa	239	183	162
Plasticizing Rate (GPPS)	g/s	69.8	92	101
Plasticizing Rate (HDPE)	g/s	105.1	141.5	159.7
Screw Speed	rpm	220	220	220



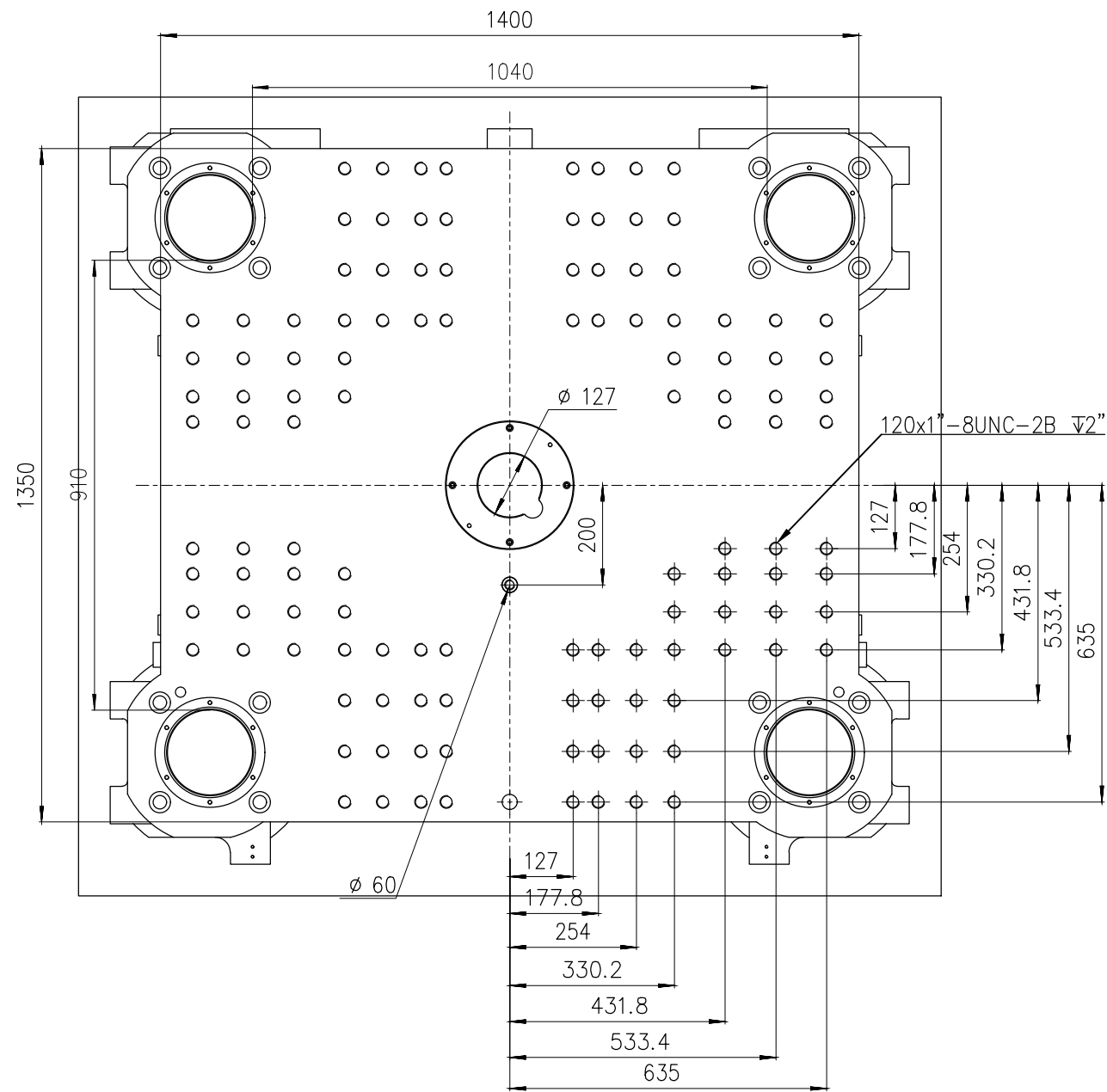
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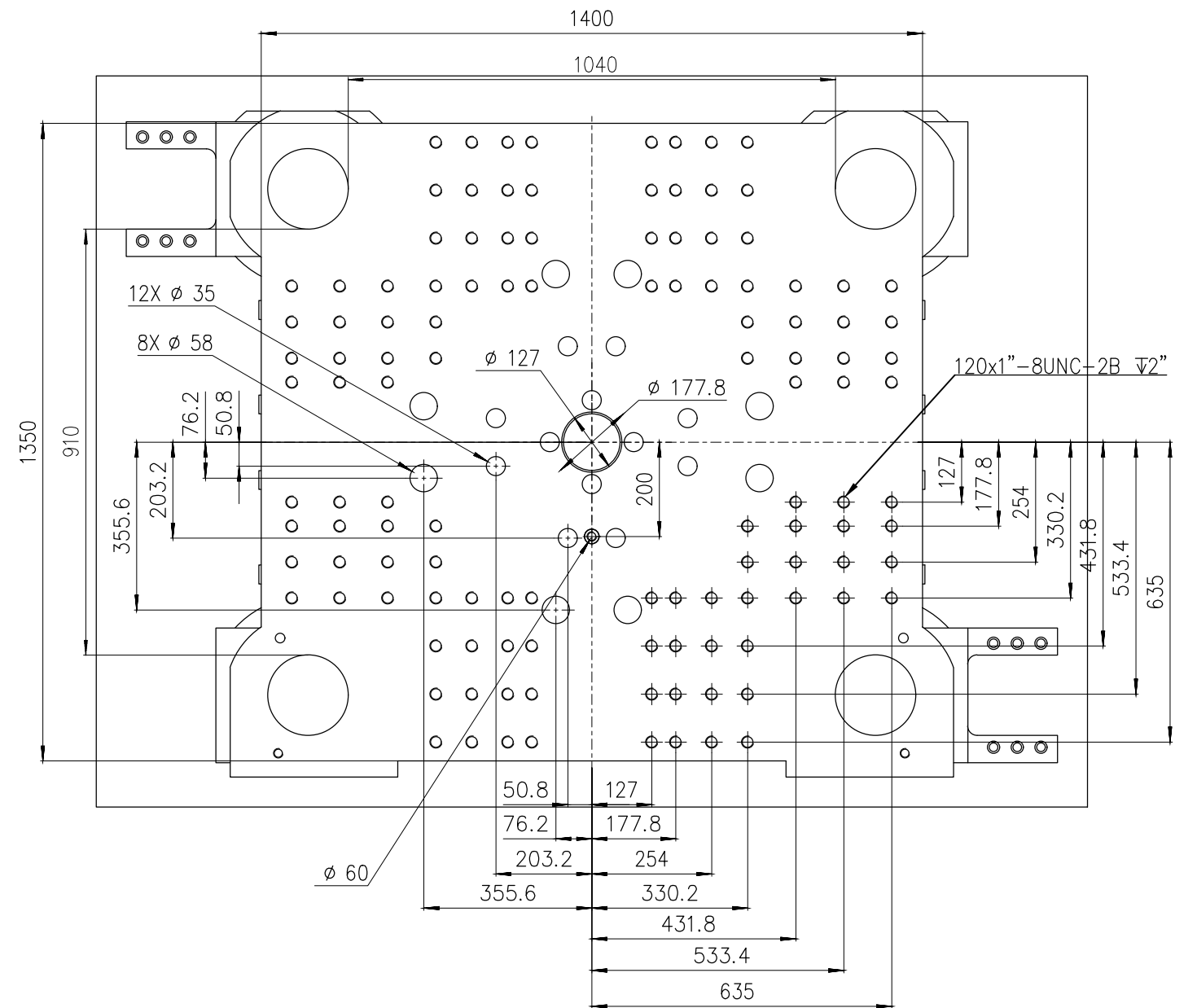
Other		
Pump Motor Power	kW	65
Heater Power	kW	39
Machine Dimension (LxWxH)	m	7.58×2.58×2.51
Machine Weight	t	24
Hopper Capacity	kg	50
Oil Tank	l	430

***NOTE:**

1. Injection Pressure (max) uses the machine's regeneration oil circuit to increase the injection pressure. This function will reduce injection control and repeatability. The standard "Injection Pressure" specification is the maximum injection pressure in a normal operating mode.
2. Moving platen max mold weight is 2/3 of total max mold weight.
3. Electric screw drive (screw rotate) is standard for injection units under 11500. For injection units 11500 and above electric screw drive is optional.
4. Machine dimensions and weights are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Cabletech Marketing service department for machine specific information.
5. Power requirements are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Cabletech Marketing service department for machine specific information.



Fixed Platen



Moving Platen



Title: JUV 6500 Fixed & Moving Platens Drawing			
Machine Model: JUV 6500		Sheet: 1 of 1	
Machine Serial Number:		Drawn By: Harry	Date: 1/9/2024
Machine Tonnage:		Chkd By: LEON XIE	Date: 1/9/2024
Revision	Date:	Drawing #:	Size: 11 X 17 "B"
Rev #: 1			Units: mm / [in]
Rev #: 2			Material:
Rev #: 3			Part:
Rev #: 4			Part:
Rev #: 5			Part:

PLEASE READ:

The designs on this drawing were validated using machine manufacturer's drawings and/or information supplied by Absolute or the customer. It is the responsibility of the customer to review and confirm that all dimensions are consistent with the application intended and in accordance with the facility requirements for space, part clearance, overhead clearance, or any other interference. By signing this document, the customer accepts full responsibility for this design and application.

Customer:

Customer Approval:

Authorized Signature

Notes:

